

Other Millwork (Including Flooring): 2002

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2002 Economic Census

Manufacturing

Industry Series



USCENSUSBUREAU

Helping You Make Informed Decisions

U.S. Department of Commerce
Economics and Statistics Administration
U.S. CENSUS BUREAU



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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
321918, Other millwork (including flooring)	2 016	2 064	43 506	1 205 779	35 989	69 325	861 792	2 497 360	3 278 637	5 741 262	185 235
2001	N	N	40 177	1 059 054	32 878	63 570	753 064	2 106 736	2 829 987	4 925 109	117 191
2000	N	N	41 626	1 066 210	34 690	66 844	771 037	2 277 552	2 894 006	5 136 489	161 298
1999	N	N	40 626	1 004 083	33 980	67 765	731 129	2 195 848	2 923 243	5 105 390	186 150
1998	N	N	38 564	900 366	32 186	64 354	665 299	1 928 883	2 713 053	4 632 487	109 207
1997	1 416	1 464	37 495	853 804	31 201	60 330	623 401	1 835 239	2 650 535	4 442 404	104 304

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
321918, Other millwork (including flooring)												
United States	2	2 064	487	43 506	1 205 779	35 989	69 325	861 792	2 497 360	3 278 637	5 741 262	185 235
Alabama	1	43	14	1 951	49 783	1 689	3 188	36 760	95 282	121 091	213 001	4 799
Arizona	5	39	14	638	15 895	531	1 004	11 261	32 582	38 956	71 984	2 222
Arkansas	1	17	6	580	15 278	502	897	11 753	39 904	46 784	86 497	2 946
California	2	215	62	5 004	136 961	4 099	8 169	100 709	260 079	433 029	691 582	15 971
Colorado	3	47	9	442	12 817	324	625	7 682	24 568	26 810	51 516	1 580
Connecticut	3	45	6	487	16 409	400	662	11 276	24 294	29 769	54 150	1 492
Florida	5	100	14	981	28 718	746	1 437	17 717	53 744	66 287	120 452	6 210
Georgia	3	81	18	1 893	54 888	1 479	2 910	35 454	93 027	128 983	222 680	4 867
Idaho	—	15	1	499	8 571	458	1 053	6 923	30 682	54 684	85 780	594
Illinois	4	67	16	919	33 460	705	1 454	23 115	71 098	51 848	122 156	5 014
Indiana	3	62	20	1 958	58 150	1 505	2 972	37 055	84 045	101 633	185 806	6 042
Louisiana	1	14	1	148	2 797	133	266	2 396	6 801	14 332	21 174	577
Maine	6	26	1	105	2 469	88	171	1 861	4 619	6 912	11 368	425
Maryland	1	27	6	493	12 611	412	765	9 830	23 839	19 255	43 457	1 106
Massachusetts	4	36	1	177	5 420	151	308	4 070	9 819	13 705	23 357	1 114
Michigan	1	67	18	1 175	32 574	915	1 499	20 751	62 023	85 289	145 374	3 482
Minnesota	3	37	7	388	10 811	277	503	6 105	15 847	22 020	37 864	1 529
Mississippi	1	23	4	485	13 529	417	846	10 247	27 955	34 133	62 912	1 625
Missouri	1	47	13	1 321	37 419	1 126	2 221	28 986	76 389	96 637	171 968	6 883
Nevada	7	8	2	106	2 367	81	147	1 623	4 131	5 575	9 683	324
New Hampshire	3	15	5	545	13 878	479	786	10 528	24 602	22 822	46 317	2 272
New York	5	102	14	912	28 843	721	1 437	19 785	53 582	62 630	116 137	4 472
North Carolina	—	91	26	2 456	72 553	2 026	3 883	50 395	214 021	258 566	461 957	15 416
Ohio	1	79	23	1 539	43 043	1 232	2 368	30 986	86 831	125 713	215 390	7 233
Oklahoma	5	18	2	130	3 289	107	200	2 337	5 100	7 076	12 171	528
Oregon	—	40	11	1 152	28 170	995	1 912	22 543	70 082	99 104	167 593	3 441
Pennsylvania	4	108	24	1 242	33 943	1 033	1 965	24 278	69 518	88 366	156 871	4 506
South Carolina	2	26	6	478	12 380	371	721	7 273	30 129	32 747	63 406	2 247
Tennessee	—	50	14	3 241	91 116	2 751	5 636	66 419	177 094	297 772	463 592	20 286
Texas	3	140	34	2 908	77 159	2 489	4 903	57 981	188 412	218 965	405 655	14 822
Utah	4	33	7	348	11 070	261	514	6 328	18 581	26 910	45 098	881
Virginia	3	51	16	1 426	42 408	1 227	2 355	31 615	68 292	124 693	193 131	7 515
Washington	—	38	10	892	26 396	735	1 407	19 174	48 108	69 371	117 318	2 144
West Virginia	—	21	5	1 315	29 760	1 226	2 319	26 658	90 117	93 881	183 543	7 590
Wisconsin	1	76	24	1 855	51 924	1 503	2 676	35 853	115 897	148 173	261 130	9 485

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
321918, Other millwork (including flooring)	
Companies ¹	number.. 2 016
All establishments ²	number.. 2 064
Establishments with 1 to 19 employees	number.. 1 577
Establishments with 20 to 99 employees	number.. 401
Establishments with 100 employees or more	number.. 86
All employees ³	number.. 43 506
Total compensation	\$1,000.. 1 436 740
Annual payroll	\$1,000.. 1 205 779
Total fringe benefits	\$1,000.. 230 961
Production workers, average for year	number.. 35 989
Production workers on March 12	number.. 35 478
Production workers on May 12	number.. 36 242
Production workers on August 12	number.. 36 209
Production workers on November 12	number.. 35 929
Production worker hours	\$1,000.. 69 325
Production worker wages	\$1,000.. 861 792
Total cost of materials	\$1,000.. 3 278 637
Materials, parts, containers, packaging, etc., used	\$1,000.. 2 900 190
Resales	\$1,000.. 259 728
Purchased fuels	\$1,000.. 11 812
Purchased electricity	\$1,000.. 65 314
Contract work	\$1,000.. 41 593
Quantity of electricity purchased for heat and power	1,000 kWh.. 1 075 822
Quantity of electricity generated less sold for heat and power	1,000 kWh.. D
Total value of shipments	\$1,000.. 5 741 262
Primary products value of shipments	\$1,000.. 4 913 652
Secondary products value of shipments	\$1,000.. 414 393
Total miscellaneous receipts	\$1,000.. 413 217
Value of resales	\$1,000.. 347 096
Contract receipts	\$1,000.. 21 863
Other miscellaneous receipts	\$1,000.. 44 258
Primary products specialization ratio	percent.. 92
Value of primary products shipments made in all industries	\$1,000.. 5 573 868
Value of primary products shipments made in this industry	\$1,000.. 4 913 652
Value of primary products shipments made in other industries	\$1,000.. 660 216
Coverage ratio	percent.. 88
Value added	\$1,000.. 2 497 360
Total inventories, beginning of year	\$1,000.. 791 136
Finished goods inventories	\$1,000.. 262 631
Work-in-process inventories	\$1,000.. 171 527
Materials and supplies inventories	\$1,000.. 357 159
Total inventories, end of year	\$1,000.. 828 399
Finished goods inventories	\$1,000.. 288 212
Work-in-process inventories	\$1,000.. 180 681
Materials and supplies inventories	\$1,000.. 359 700
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. 1 602 889
Total capital expenditures (new and used)	\$1,000.. 185 235
Buildings and other structures (new and used)	\$1,000.. 35 484
Machinery and equipment (new and used)	\$1,000.. 149 751
Automobiles, trucks, etc., for highway use	\$1,000.. 11 025
Computers and peripheral data processing equipment	\$1,000.. 14 326
All other expenditures for machinery and equipment	\$1,000.. 124 400
Total retirements	\$1,000.. 71 993
Gross value of depreciable assets at end of year	\$1,000.. 1 716 131
Depreciation charges during year	\$1,000.. 128 020
Total rental payments	\$1,000.. 89 649
Buildings and other structures	\$1,000.. 54 685
Machinery and equipment	\$1,000.. 34 964
Total other expenses ⁴	\$1,000.. 256 299
Response coverage ratio ⁵	percent.. 73
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 32 410
Communications services ⁴	\$1,000.. 6 109
Legal services ⁴	\$1,000.. 5 216
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 4 713
Advertising and promotional services ⁴	\$1,000.. 17 739
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 4 943
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 4 468
Management consulting and administrative services ⁴	\$1,000.. 3 434
Taxes and license fees ⁴	\$1,000.. 9 103
All other expenses ⁴	\$1,000.. 168 166

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
321918, Other millwork (including flooring)											
All establishments	2	2 064	43 506	1 205 779	35 989	69 325	861 792	2 497 360	3 278 637	5 741 262	185 235
Establishments with—											
1 to 4 employees	9	1 007	1 949	51 562	1 644	3 022	36 242	91 457	149 947	241 403	9 401
5 to 9 employees	5	282	1 955	54 989	1 601	3 164	40 208	100 470	147 264	248 702	9 363
10 to 19 employees	4	288	4 040	109 700	3 189	5 972	74 146	217 727	254 914	469 556	20 871
20 to 49 employees	3	301	9 110	259 131	7 230	13 788	174 225	515 003	648 860	1 158 435	38 437
50 to 99 employees	2	100	6 876	181 973	5 662	10 620	124 383	324 099	516 076	839 503	30 094
100 to 249 employees	—	62	9 395	256 250	7 836	14 794	187 044	553 279	723 198	1 278 823	28 102
250 to 499 employees	—	18	5 863	166 879	5 106	10 793	130 611	450 626	587 881	1 019 668	29 812
500 to 999 employees	—	6	4 318	125 295	3 721	7 172	94 933	244 699	250 497	485 172	19 155
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	1 025	2 691	72 348	2 323	4 425	51 946	126 262	216 295	342 299	13 544

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
321918	Other millwork (including flooring)	2 064	43 506	1 205 779	35 989	69 325	861 792	2 497 360	3 278 637	5 741 262	185 235
3219181	Wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc. . .	384	16 138	443 977	13 440	26 117	320 205	891 419	1 367 011	2 251 843	65 923
3219183	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics	21	434	12 854	323	599	7 597	27 049	31 224	57 801	2 381
3219185	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring	287	11 181	318 057	8 748	16 936	212 226	621 522	606 236	1 223 868	41 097
3219187	Hardwood flooring	102	10 842	303 644	9 311	17 860	229 300	750 209	948 938	1 675 136	54 293

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
321918	Other millwork (including flooring)	2002.. N 1997.. N	X X	X X	5 573 868 4 273 985
3219181	Wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc.	2002.. N 1997.. N	X X	X X	2 031 672 1 504 625
32191811	Wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc.	2002.. N 1997.. N	X X	X X	1 916 890 1 353 809
3219181111	Pine wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc.	2002.. 302 1997.. 78	X X	X X	1 171 614 830 077
3219181121	Other softwood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc.	2002.. 87 1997.. 37	X X	X X	188 705 87 813
3219181131	Hardwood moldings, except prefinished moldings made from purchased moldings, including lauan and hardwood covered with metal, plastics, etc.	2002.. 271 1997.. 168	X X	X X	556 571 435 919
3219181Y	Wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc., nsk	2002.. N 1997.. N	X X	X X	114 782 150 816
3219181YVV	Wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc., nsk	2002.. N 1997.. N	X X	X X	114 782 150 816
3219183	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics	2002.. N 1997.. N	X X	X X	92 608 64 823
32191831	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics	2002.. N 1997.. N	X X	X X	92 608 44 153
3219183100	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics	2002.. 61 1997.. N	X X	X X	92 608 N
3219185	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring	2002.. N 1997.. N	X X	X X	1 431 470 1 157 870
32191851	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring	2002.. N 1997.. N	X X	X X	1 182 704 971 573
3219185111	Softwood stairwork, including treads, risers, balusters, brackets, crooks, newels, rails, etc.	2002.. 84 1997.. 62	X X	X X	265 927 83 459
3219185121	Hardwood stairwork, including treads, risers, balusters, brackets, crooks, newels, rails, etc.	2002.. 174 1997.. 142	X X	X X	355 851 250 744
3219185131	Exterior wood millwork, including porch columns, porch rails, newels, trellises, and entrances	2002.. 67 1997.. 43	X X	X X	108 021 112 197
3219185141	Nonstandard or specialty softwood moldings, carvings, and ornaments	2002.. 33 1997.. 24	X X	X X	41 720 19 303
3219185151	Nonstandard or specialty hardwood moldings, carvings, and ornaments	2002.. 63 1997.. 65	X X	X X	97 588 55 530
3219185181	Other wood millwork products, including shutters, interior millwork, and softwood flooring	2002.. 104 1997.. N	X X	X X	313 597 N
3219185Y	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring, nsk	2002.. N 1997.. N	X X	X X	248 766 186 297
3219185YVV	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring, nsk	2002.. N 1997.. N	X X	X X	248 766 186 297
3219187	Hardwood flooring	2002.. N 1997.. N	X X	X X	1 555 738 1 215 573
32191871	Oak flooring	2002.. N 1997.. N	X X	X X	875 658 810 657
3219187111	Oak flooring (3/4 inch, 1/2 inch, and 3/8 inch nominally thick tongue and groove (T & G) and end matched (EM) strip; and 5/16 inch nominally thick square edge strip)	mil bd ft. 2002.. 33 1997.. 42	X X	9306.7 P409.7	543 356 657 958
3219187121	Oak parquetry	mil bd ft. 2002.. 6 1997.. 8	X X	S 922.3	21 713 31 384
3219187131	Other oak flooring	mil bd ft. 2002.. 18 1997.. 13	X X	P122.9 49.1	310 589 121 315
32191872	Hardwood flooring, other than oak	2002.. N 1997.. N	X X	X X	485 050 187 382
3219187241	Maple flooring	mil bd ft. 2002.. 17 1997.. 18	X X	S P26.7	109 264 58 095
3219187251	Glued laminated hardwood truck trailer flooring and railroad car decking	mil bd ft. 2002.. 4 1997.. 8	X X	D 48.6	D 103 480
3219187291	Other hardwood flooring	2002.. 61 1997.. 24	X X	X X	D 25 807
3219187Y	Hardwood flooring, nsk	2002.. N 1997.. N	X X	X X	195 030 217 534
3219187YVV	Hardwood flooring, nsk	2002.. N 1997.. N	X X	X X	195 030 217 534
321918W	Other millwork (including flooring), nsk, total	2002.. N 1997.. N	X X	X X	462 380 331 094

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
321918	Other millwork (including flooring)—Con.				
321918W	Other millwork (including flooring), nsk, total—Con.				
321918WY	Other millwork (including flooring), nsk, total	N	X	X	462 380
	1997 ..	N	X	X	331 094
321918WYWW	Other millwork (including flooring), nsk, for nonadministrative-record establishments	N	X	X	132 361
	2002 ..	N	X	X	153 543
	1997 ..	N	X	X	
321918WYWY	Other millwork (including flooring), nsk, for administrative-record establishments	N	X	X	330 019
	2002 ..	N	X	X	177 551
	1997 ..	N	X	X	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3219181	Wood moldings, except prefinished moldings made from purchased moldings, including moldings covered with metal, plastics, etc.	
	United States.....	2002.. 2 031 672
		1997.. 1 504 625
	Alabama.....	2002.. 36 000
		1997.. 19 180
	Arizona.....	2002.. 52 335
		1997.. 31 934
	Arkansas.....	2002.. 17 054
		1997.. N
	California.....	2002.. 378 582
		1997.. 362 518
	Colorado.....	2002.. 19 660
		1997.. 10 238
	Connecticut.....	2002.. 13 505
		1997.. N
	Florida.....	2002.. 46 512
		1997.. 10 692
	Georgia.....	2002.. 77 072
		1997.. 77 102
	Illinois.....	2002.. 42 822
		1997.. 24 771
	Indiana.....	2002.. 153 772
		1997.. 126 080
		1997.. N
	Maryland.....	2002.. 14 264
		1997.. N
	Massachusetts.....	2002.. 3 162
		1997.. 2 017
	Michigan.....	2002.. 38 196
		1997.. 28 030
	Minnesota.....	2002.. 40 266
		1997.. 17 130
	Mississippi.....	2002.. 9 072
		1997.. 5 657
	Missouri.....	2002.. 15 014
		1997.. 5 065
	Nevada.....	2002.. 6 912
		1997.. N
	New Hampshire.....	2002.. 19 177
		1997.. 4 478
	New York.....	2002.. 30 227
		1997.. 13 382
	North Carolina.....	2002.. 97 419
		1997.. 46 242
	Ohio.....	2002.. 54 700
		1997.. 19 171
	Oklahoma.....	2002.. 11 359
		1997.. 8 244
	Oregon.....	2002.. 152 963
		1997.. 146 186
	Pennsylvania.....	2002.. 69 732
		1997.. 34 841
	South Carolina.....	2002.. 11 284
		1997.. 12 673
	Tennessee.....	2002.. 19 824
		1997.. 3 149
	Texas.....	2002.. 113 023
		1997.. 102 043
	Utah.....	2002.. 33 753
		1997.. 4 915
	Virginia.....	2002.. 45 124
		1997.. N
	Washington.....	2002.. 74 154
		1997.. 61 695
	Wisconsin.....	2002.. 91 187
		1997.. 66 571
3219183	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics	
	United States.....	2002.. 92 608
		1997.. 64 823
	California.....	2002.. 3 298
		1997.. N
	Indiana.....	2002.. 9 789
		1997.. 9 871
	Michigan.....	2002.. 3 605
		1997.. N
	Pennsylvania.....	2002.. 9 309
3219185	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring	
	United States.....	2002.. 1 431 470
		1997.. 1 157 870
	Alabama.....	2002.. 113 505
		1997.. 69 819
	Arizona.....	2002.. 12 076
		1997.. 21 319
	California.....	2002.. 126 845
		1997.. 112 857
	Colorado.....	2002.. 11 966
		1997.. 20 029
	Connecticut.....	2002.. 16 542
		1997.. 18 888
	Florida.....	2002.. 51 799
		1997.. 23 683

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3219185	Other wood millwork products, including stairwork, exterior millwork, and softwood flooring—Con.	
	United States—Con.	
	Georgia 2002 ..	89 083
 1997 ..	80 937
	Illinois 2002 ..	70 797
 1997 ..	54 450
	Indiana 2002 ..	25 993
 1997 ..	23 742
	Maryland 1997 ..	26 470
 2002 ..	34 279
	Massachusetts 1997 ..	34 315
 2002 ..	12 504
	Michigan 1997 ..	6 447
 2002 ..	28 842
	Minnesota 1997 ..	11 022
 2002 ..	9 465
	Missouri 1997 ..	24 432
 2002 ..	10 651
	New York 1997 ..	5 029
 2002 ..	48 779
	North Carolina 1997 ..	44 494
 2002 ..	102 236
	Ohio 1997 ..	65 037
 2002 ..	95 420
	Oregon 1997 ..	88 179
 2002 ..	45 263
	Pennsylvania 1997 ..	56 368
 2002 ..	41 746
	South Carolina 1997 ..	30 074
 2002 ..	8 049
	Tennessee 1997 ..	11 394
 2002 ..	17 704
	Texas 1997 ..	17 701
 2002 ..	99 544
	Utah 1997 ..	61 158
 2002 ..	4 814
	Virginia 1997 ..	3 122
 2002 ..	77 005
	Washington 1997 ..	87 743
 2002 ..	14 751
	West Virginia 1997 ..	16 486
 2002 ..	2 157
	Wisconsin 1997 ..	N
 2002 ..	31 450
 1997 ..	28 135
3219187	Hardwood flooring	
	United States 2002 ..	1 555 738
 1997 ..	1 215 573
	Arkansas 2002 ..	68 793
 1997 ..	96 439
	California 2002 ..	15 713
 1997 ..	3 985
	Michigan 2002 ..	47 339
 1997 ..	41 228
	Missouri 2002 ..	119 538
 1997 ..	125 316
	North Carolina 2002 ..	176 645
 1997 ..	51 604
	Ohio 2002 ..	21 650
 1997 ..	7 772
	Pennsylvania 2002 ..	24 928
 1997 ..	34 242
	Tennessee 2002 ..	364 232
 1997 ..	405 863
	Texas 2002 ..	138 068
 1997 ..	N
	Wisconsin 2002 ..	106 223
 1997 ..	45 268

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
321918	Other millwork (including flooring)		
00900001	Total materials2002..	X	2 900 190
1997..	X	2 426 533
11331014	Logs and bolts, hardwood2002..	X	50 551
1997..	X	N
11331016	Logs and bolts, softwood2002..	X	D
1997..	X	N
32100022	Hardwood lumber, rough2002..	X	511 581
1997..	X	N
32100028	Softwood lumber, rough2002..	X	278 433
1997..	X	N
32100026	Hardwood lumber, dressed2002..	X	101 705
1997..	X	N
32100032	Softwood lumber, dressed2002..	X	112 341
1997..	X	N
32191201	Softwood cut stock2002..	X	50 609
1997..	X	75 824
32191203	Hardwood cut stock and dimension (excluding furniture frames)2002..	X	128 072
1997..	X	N
32121100	Hardwood plywood2002..	X	150 117
1997..	X	N
32121200	Softwood plywood2002..	X	6 087
1997..	X	N
32121104	Hardwood veneer2002..	X	127 816
1997..	X	N
32121902	Particleboard (reconstituted wood)2002..	X	8 430
1997..	X	N
32121909	Hardboard2002..	X	23 869
1997..	X	N
32121906	Medium density fiberboard (MDF)2002..	X	72 674
1997..	X	N
32552002	Glues and adhesives2002..	X	D
1997..	X	N
32721103	Glass (float, sheet and plate)2002..	X	D
1997..	X	N
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes2002..	X	29 096
1997..	X	N
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	20 672
1997..	X	N
33251009	Builders' hardware (including door locks, locksets, lock trim, screen hardware, etc.)2002..	X	19 742
1997..	X	N
00970099	All other materials and components, parts, containers, and supplies2002..	X	254 900
1997..	X	N
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	897 361
1997..	X	687 109

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.